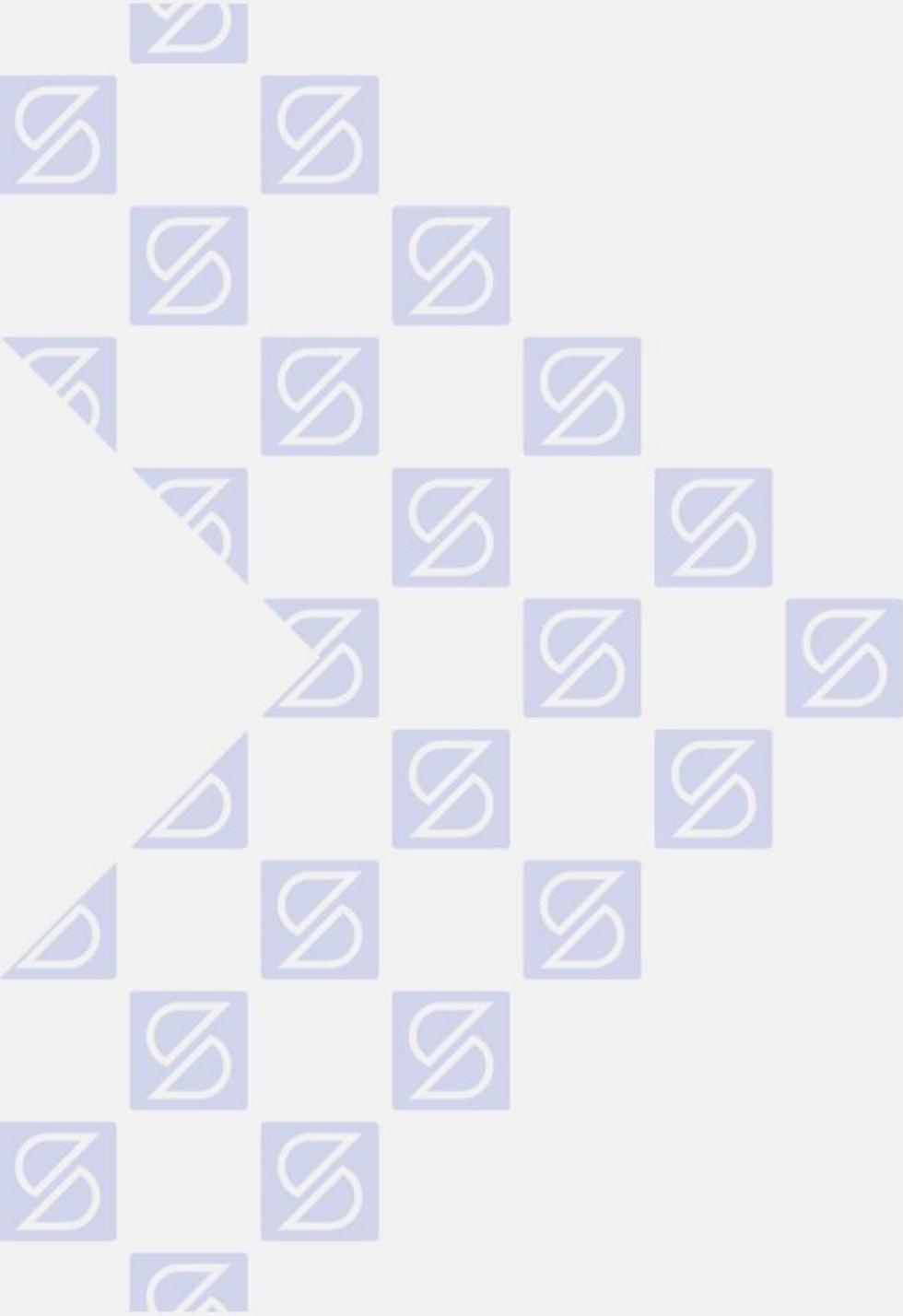




SOPPAIS

METAL PARTS



Sopais is a **metalworking company** with more than 35 years of experience, based in the Eco-Parque Empresarial in Estarreja, Aveiro, **Portugal.**

Over the years, we have acquired the necessary know-how to **manufacture metal components with high quality and precision** for many different industries.



SOPAIS
METAL PARTS

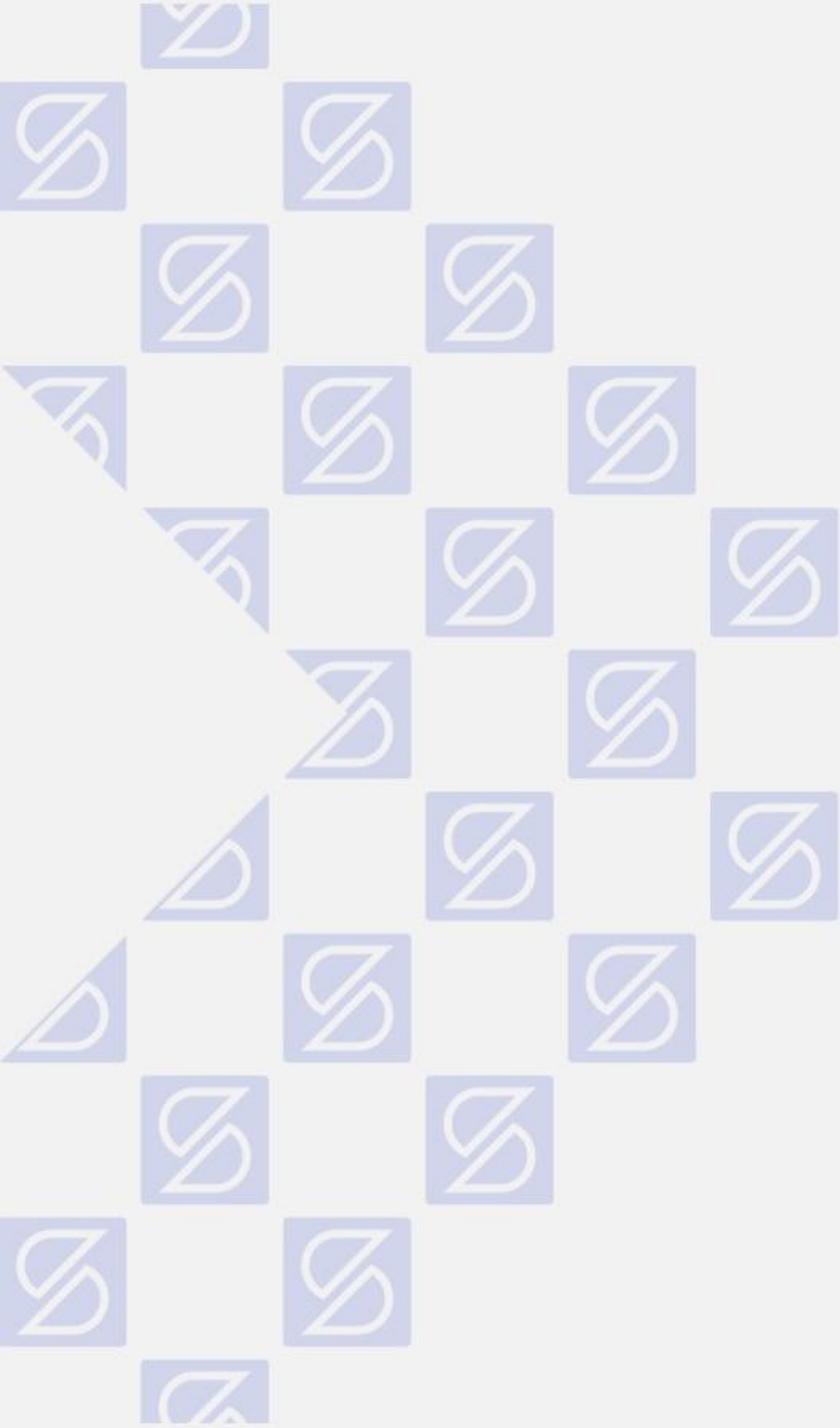
PROCESSES



Stamping → Mechanical presses, hydraulic presses with double effect and servo press. From 10 to 315 ton.



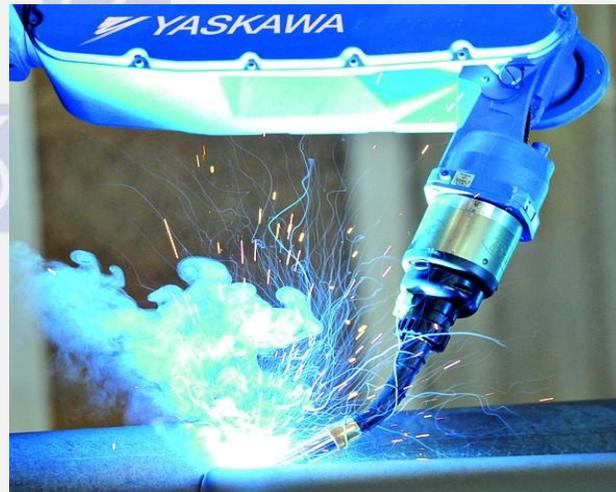
Conformation of parts/Precision Engineering (BIHLER) → Automatic presses



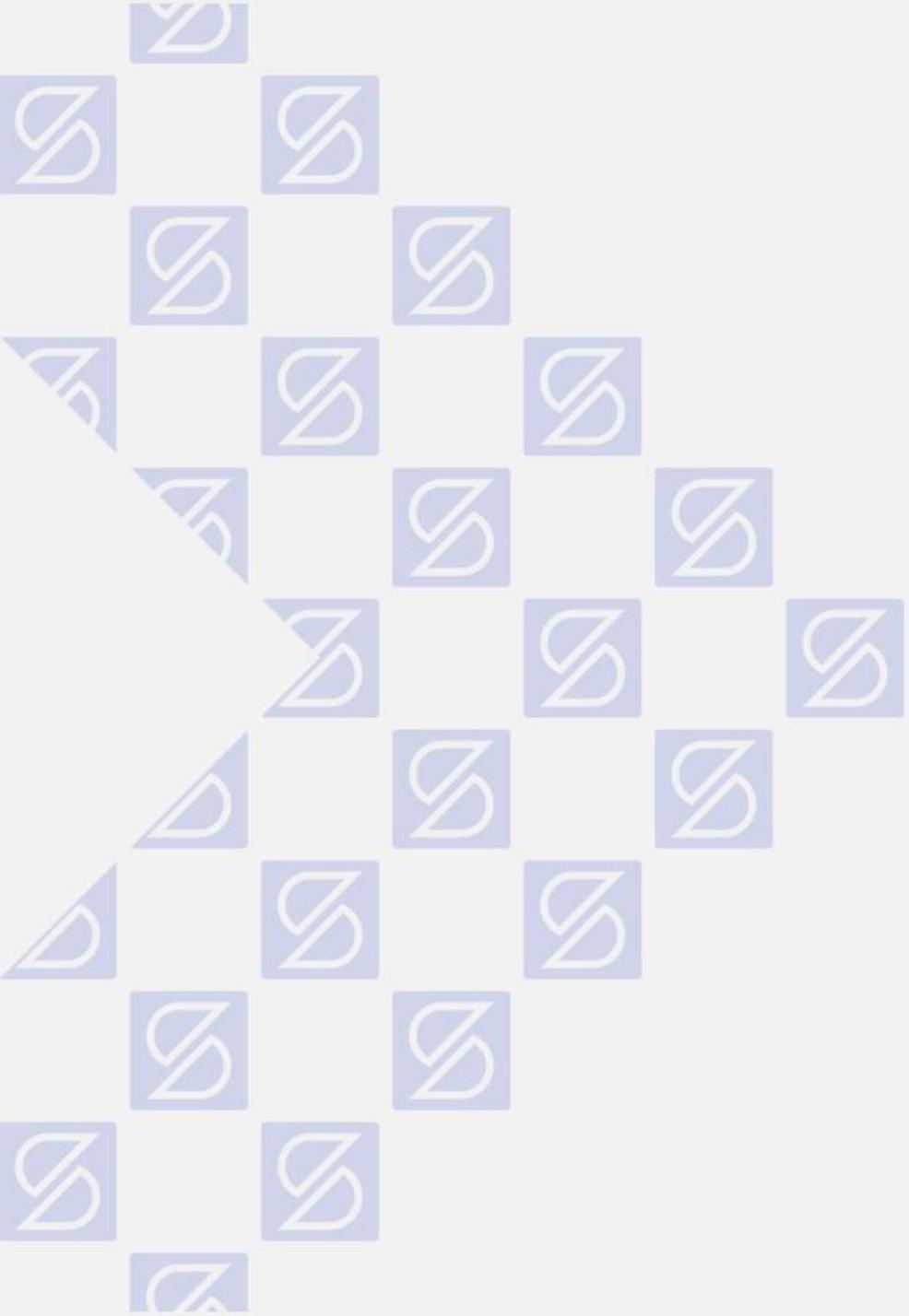
PROCESSES



Tube forming → CNC machine for tube conformation and automatic tracer for tube cutting (round and square)



Welding → MIG/MAG Welding and Resistance Welding





IATF 16949:2016

(Automotive Quality Management System)



NP EN ISO 9001:2015

(Quality Management System)



NP EN ISO 14001:2012

(Environment Management System)



NP EN ISO 45001:2019

(Occupational Health and Safety Management System)

Internal laboratory equipped to perform different functional and dimensional tests

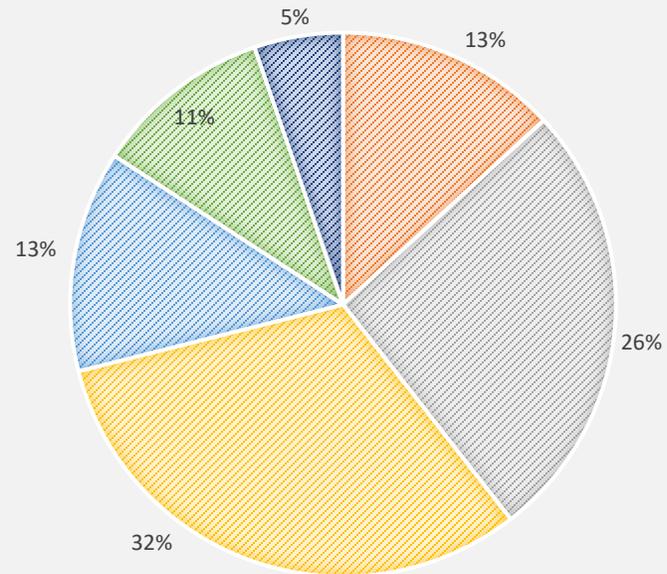
- ✓ Durometer Durotwin Mitutoyo
- ✓ Quick Scope QS250Z MITUTOYO
- ✓ Dynamometer Digital
- ✓ Digimatic Height Gage HDS
- ✓ Digital Caliper
- ✓ Digimatic Depth Gage HDS
- ✓ Bevel with ruler
- ✓ Digital Scale
- ✓ 3D Scanner



Workers: 38

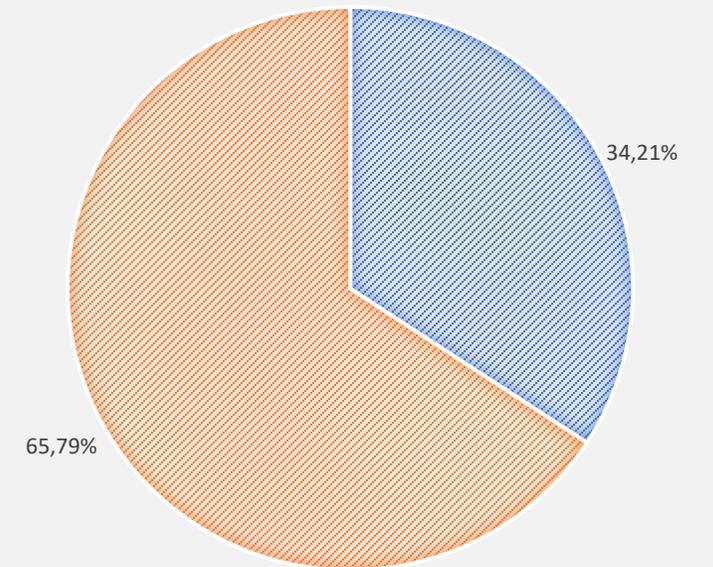
AGES

■ até 18 ■ 18-24 ■ 25-34 ■ 35-44 ■ 45-54 ■ 55-64 ■ mais de 65



GENDER

■ female ■ male

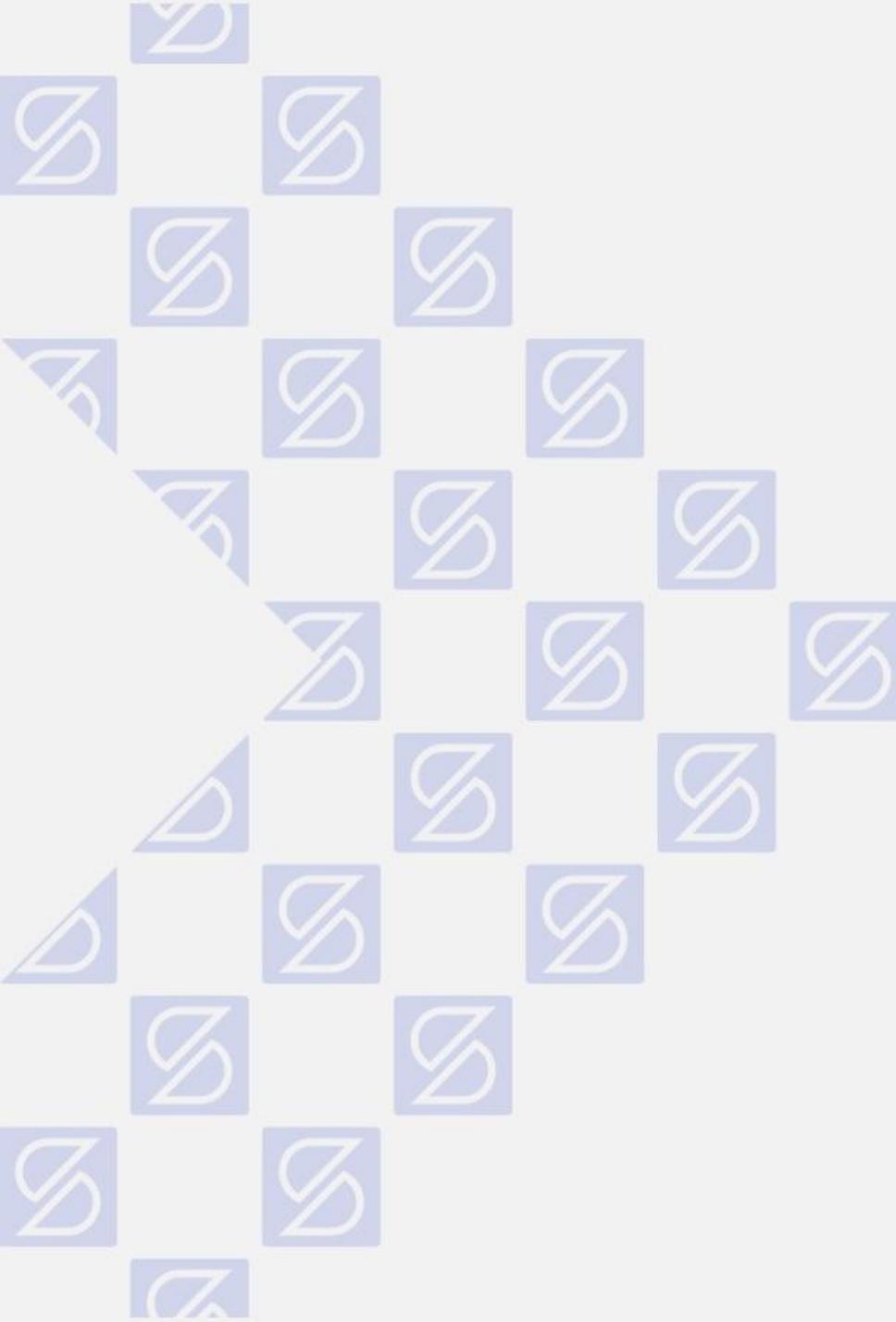


Financial data:

2024 Total Revenue: 3,4 M€

2024 Automotive rate: 87,81%

2024 Direct Export rate: 17,66%



For any further information, please feel free to **contact us:**



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